

TELEPHONE SET DIAL FINGERWHEELS
REMOVAL AND INSTALLATION

1. GENERAL

1.01 This addendum provides removal and installation procedures for the GTE Automatic Electric HD-780059-A fingerwheel and Dracon 12000-type fingerwheel. Installation and removal is the same for both fingerwheels.

1.02 In ink or red pencil, make the changes indicated in Part 2. Write "See Addendum" in the margin adjacent to the changes. Place this addendum in the practices binder ahead of Section 473-820-200, Issue 3.

2. CHANGES

2.01 Renumber Paragraphs 2.18 through 2.23 to 2.21 through 2.26.

2.02 Insert the following paragraphs:

2.18 To remove the HD-780059-A fingerwheel, proceed as follows:

- (1) Remove the overlay disc (if used) and number card with a small pocket screwdriver.
- (2) Remove the Phillips head screw from the center of the fingerwheel.
- (3) Lift the fingerwheel up and away from the finger stop.

2.19 To install the HD-780059-A fingerwheel on dials manufactured before 1973, it is necessary to remove the dial clamping plate (and dial clamping plate adapter) from the pawl plate (Paragraph 2.14). In some cases, it may be necessary to remove spotweld residues with a file.

2.20 To install the HD-780059-A fingerwheel, proceed as follows:

- (1) Slide the fingerwheel under the finger stop.
- (2) Place the fingerwheel over the hub of the dial with the finger holes aligned with the designations.
- (3) Secure the dial in place with the 5-40 x 5/16 inch flat head machine screw.
- (4) Place the adhesive-backed number card (Lord Label P/N 7200 or equal) in the depressed area in the center of the dial.
- (5) On coin telephones and other high usage telephones, place the acetate overlay (Lord Label P/N 7300 or equal) over the number card.