

RINGERS  
SHOP PROCEDURE

1. GENERAL

1.01 This addendum to Issue 2 of this section deletes the disassembly and assembly procedures for the Type 46A Miniature Straight-Line Ringer and the Type 48 Ringer, and adds mechanical adjustment information for the Type 46A Miniature Straight-Line Ringer.

1.02 Microfiche Copy Recipients. Remove Issue 2 of this section from the file and replace it with the microfiche copy identified as Issue 2, Addendum 1. Changes are marked in the replacing copy.

1.03 Paper Copy Recipients. In ink or red pencil, make the changes indicated in part 2 of this addendum. Write "See Addendum" in the margin next to each change. File this addendum directly in front of the addended section.

2. CHANGES

2.01 In the table of contents, under parts 9 and 10, delete subpart titles "Disassembly" and "Assembly."

2.02 In paragraph 9.01, delete the last sentence and add the following:

CAUTION: Do not disassemble the Type 46A Ringer. Disassembly causes serious damage to the magnetic circuit.

2.03 Delete the following: in part 9, subpart heading "Disassembly" and paragraph 9.02, and subpart heading "Assembly" and paragraph 9.03.

2.04 On page 25 of 32, after the subpart heading "Adjustment," add the following paragraph:

9.02 Make the following mechanical adjustments to the Type 46A Miniature Straight-Line Ringer:

- (a) Turn the gong clockwise until the clapper-to-gong clearance is between 0.020 and 0.005 inch.
- (b) Free the bias spring from its holder and adjust the spring so that it barely clears the end edge of the holder.

2.05 Renumber paragraph 9.04 to 9.03, delete the first two sentences, and insert the following:

Ensure that the Type 46A Miniature Straight-Line Ringer meets the following electrical requirements (Table 22):

2.06 Delete the last sentence in paragraph 10.01 and add the following:

CAUTION: Do not disassemble the Type 48 Ringer. Disassembly causes serious damage to the magnetic circuit.

2.07 Delete the following: in part 10, subpart heading "Disassembly" and paragraph 10.02, and subpart heading "Assembly" and paragraph 10.03.

2.08 Renumber paragraphs 10.04 and 10.05 to 10.02 and 10.03, respectively.